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RBT18604-3
Job Sheet 185162



8456
Dec 1

Part No: RBT18604-3

Job Qty: 4 ea

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18604 Rev.5 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-3		Fixed 18-12-6
110	CNC Lathe	4 pcs	11/30/18	11/30/18	0.00	1.00	MORI SL-154		Fixed 18-12-6
120	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		Fixed 18-12-6
130	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		Fixed 18-12-6
140	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		Fixed 18-12-6
150	QC21-SA	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21		Fixed 18-12-6

Part Op Descriptions: 110 - 1-Machine as per DWG. FC _____ FOLIO REV: _____ DWG REV: _____ 2-Debur

DEC 10 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0750W 1625	Delrin Round Bar 0.75" color: White	.5280 ft (.132 ea)	90-Start up Operation	3122474

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR0750W 1625	1	5	0

Part Specifications

Specifications could not be found.

Plex 10/23/18 11:15 AM Dart.lajeunesse.marie



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Container No: S135457



Part: RBT18604-3

Job No: 185162

Serial No/Batch: S135457

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 12/06/18

GA150A
Female

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

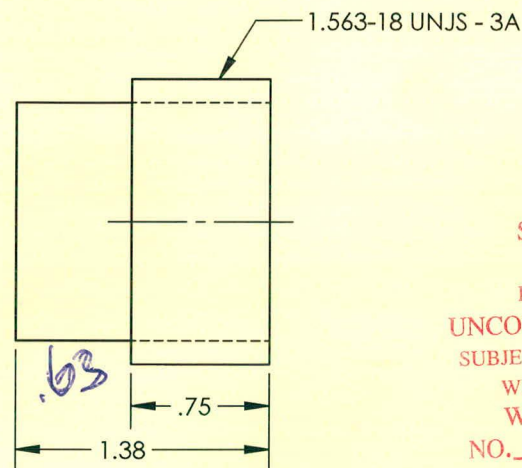
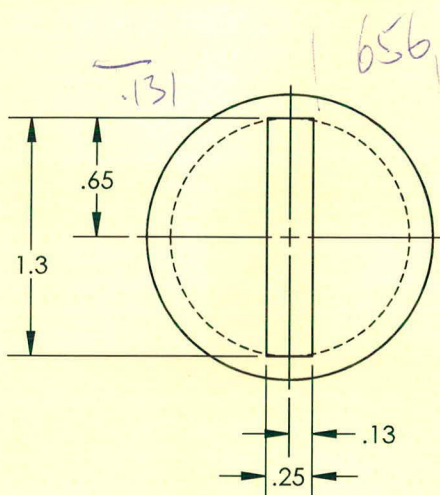
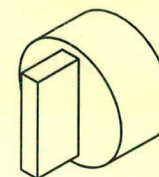
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
5	16-0202	-3 DELETED DIM .63, ADDED DIM'S 1.38, .65, .13, CH'D MATERIAL WAS NYLON OR DELRIN IS WHITE DELRIN/ACETAL..			10/24/2016	RJC	JAG



SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 185762 MJS
1870-24

③
PLUG

Test Plug
Bin 138

DART AEROSPACE	
TITLE REGREASE TOOL - SWASH PLATE	
DWG NO. RBT18604-3	REV 5
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	MD 369 D,E, & F
APPROVED: GILBERT	
SCALE 1:1	DATE 10/24/2016 SHEET 3 OF 3

1.431

